

To complement REMET's key products, a complete range of supplementary products including mold releases, pattern washes, anti-foams, wetting agents, core mixes & binders, and hot toppings are available. These products are used throughout the investment casting process to improve a multitude of performance characteristics.

- A REMET representative is always available to show customers how these specialty products can improve the PIC process.

MOLD RELEASES

EPA compliant formulas contain no ozone depleting substances. They are also non-flammable and do not contain any chlorinated solvents for worker safety.

Non-Silicone

Easily removed from pattern, allows excellent primary slurry adhesion, and the formula requires less spray per application.

Silicone

Silicone based for increased ease of part removal, prevents drag marks on wax, and increased productivity with multiple releases from a single application.

Water Soluble

Activates solubles for fast leaching time, easily removed from pattern, and leaves excellent surface finish on patterns.

PATTERN CLEANERS

Citriwash

Environmentally safe, citrus based wax cleaner that can be used on all types of filled and unfilled waxes and does an exceptional job on bisphenol filled waxes. This 100% water soluble cleaner provides an excellent etch and can be diluted to provide better economy.

Pattern Wash II

Safe, cost effective replacement, for fluorocarbon and chlorinated solvent based pattern washes, that removes silicone from wax surfaces, while providing optimum etch. Easily rinsed with water and environmentally safe.

ANTI-FOAMS

REMET Foamaway

A silicone based antifoam that provides immediate defoaming action, long-term foam prevention and good stability. Uniquely suited for alkaline colloidal silica slurries.

BURST® RSD-10

Provides outstanding performance under many different conditions and gives the most rapid break down of foam and release of air bubbles. Compatible with many wetting agents, it can tolerate both alkaline and acidic binder systems.

BURST® is a registered trademark of Hydrolabs, Inc.

WETTING AGENTS

REMET Wet-In

Provides good wetting of waxes, fast wetting-in of slurry refractories and does not degrade slurry life. It also has good dispersing and emulsifying properties and is stable in both acidic and basic pHs.

Aerosol OT-75

An anionic surfactant that provides excellent wetting characteristics at low levels of addition. Works well in conjunction with REMET Foamaway.

HOT TOPPING

EXO-F

Versatile hot topping with low density, superb flowability, good expansion, low fume, good insulation properties, easy to use and economy of application.

EXO-T

Designed for non-ferrous metals and has a strong insulating effect that reduces heat loss from the metal. The advantages are better feeding, reduced scrap and improved yield.

EXO-T Plus

This highly exothermic and moldable compound delays the formation of solid skin, thus keeping the cup/riser open longer to the beneficial feeding action of atmospheric pressure.

REMET Top 3400

Designed for use in steel foundries to ignite quickly and continue to exotherm for an extended period of time. Advantages: carbon free, controlled burn rate to maximize metal feeding, minimum smoke, no ammonia odor, low density, high purity and economical to use.



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